RESPONSIBLE CARE®

BY THE NUMBERS

Responsible Care® is the chemical industry's world-class environmental, health, safety and security performance initiative. It's our commitment to doing more, and doing better. Responsible Care companies are industry leaders, playing a vital part to ensure that the business of chemistry is safe, secure and sustainable.

RESPONSIBLE CARE® OUR COMMITMENT TO SUSTAINABILITY

American® Chemistry Council

JUNE 2015

RESPONSIBLE CARE IS A GLOBAL INITIATIVE, PRACTICED TODAY IN MORE THAN 60 ECONOMIES AROUND THE WORLD

RESPONSIBLE CARE COMPANIES VOLUNTARILY TRACK PROCESS SAFETY INCIDENTS AND HAVE REDUCED THEIR OCCURRENCE BY 53 PERCENT SINCE 1995

RESPONSIBLE CARE INCLUDES MORE THAN 100 PARTNER COMPANIES, EXTENDING SAFE MANAGEMENT OF CHEMICALS TO LEADING TRANSPORTATION, STORAGE AND DISTRIBUTION COMPANIES IN NORTH AMERICA

5X

RESPONSIBLE CARE COMPANIES HAVE A WORKER SAFETY RATE MORE THAN FIVE TIMES BETTER THAN THE U.S. MANUFACTURING SECTOR AS A WHOLE, AND ALMOST THREE TIMES BETTER THAN THE BUSINESS OF CHEMISTRY OVERALL

RESPONSIBLE CARE COMPANIES HAVE REDUCED RECORDABLE INJURY AND ILLNESS RATES BY 78 PERCENT SINCE 1990

RESPONSIBLE CARE COMPANIES REDUCED HAZARDOUS RELEASES TO THE AIR, LAND AND WATER BY 75 PERCENT FROM 1988 TO 2013

ACC MEMBER COMPANIES INVESTED $14 BILLION TO FURTHER ENHANCE SECURITY AT THEIR FACILITIES OVER THE LAST DECADE

RESPONSIBLE CARE COMPANIES HAVE IMPROVED THEIR ENERGY EFFICIENCY BY 24 PERCENT SINCE 1992

64%

SINCE 2000, RESPONSIBLE CARE COMPANIES HAVE DECREASED DISTRIBUTION INCIDENTS BY 64 PERCENT

RESPONSIBLE CARE COMPANIES HAVE REDUCED THEIR GREENHOUSE GAS INTENSITY BY 28 PERCENT SINCE 1992

28%

ALL OF THE MORE THAN 250 COMPANIES TAKING PART IN RESPONSIBLE CARE IN THE UNITED STATES UNDERGO HEADQUARTERS AND FACILITY AUDITS TO ENSURE THEY HAVE A STRUCTURE AND SYSTEM IN PLACE TO VERIFY PERFORMANCE