RESPONSIBLE CARE®
BY THE NUMBERS

Responsible Care® is the chemical industry’s world-class environmental, health, safety and security performance initiative. It’s our commitment to doing more, and doing better. Responsible Care companies are industry leaders, playing a vital part to ensure that the business of chemistry is safe, secure and sustainable.

RESPONSIBLE CARE COMPANIES VOLUNTARILY TRACK PROCESS SAFETY INCIDENTS AND HAVE REDUCED THEIR OCCURRENCE BY 60 PERCENT SINCE 1995

RESPONSIBLE CARE COMPANIES HAVE REDUCED THEIR GREENHOUSE GAS INTENSITY BY OVER 24 PERCENT SINCE 1992

RESPONSIBLE CARE COMPANIES HAVE REDUCED THEIR RECORDABLE INJURY AND ILLNESS RATES BY 81 PERCENT SINCE 1990

RESPONSIBLE CARE COMPANIES HAVE IMPROVED THEIR ENERGY EFFICIENCY BY 19 PERCENT SINCE 1992

RESPONSIBLE CARE COMPANIES REDUCED HAZARDOUS RELEASES TO THE AIR, LAND AND WATER BY 75 PERCENT FROM 1988 TO 2015

ACC MEMBER COMPANIES INVESTED MORE THAN $17 BILLION TO FURTHER ENHANCE SECURITY AT THEIR FACILITIES SINCE SEPT. 11, 2001

ALL OF THE MORE THAN 250 COMPANIES TAKING PART IN RESPONSIBLE CARE IN THE UNITED STATES UNDERGO HEADQUARTERS AND FACILITY AUDITS TO ENSURE THEY HAVE A STRUCTURE AND SYSTEM IN PLACE TO VERIFY PERFORMANCE

RESPONSIBLE CARE IS A GLOBAL INITIATIVE, PRACTICED TODAY IN 68 ECONOMIES AROUND THE WORLD

RESPONSIBLE CARE COMPANIES HAVE A WORKER SAFETY RATE THAT IS FIVE TIMES BETTER THAN THE U.S. MANUFACTURING SECTOR AS A WHOLE, AND ALMOST THREE TIMES BETTER THAN THE BUSINESS OF CHEMISTRY OVERALL

5X

60 PERCENT

61 PERCENT

81 PERCENT

19 PERCENT

75 PERCENT

24 PERCENT

24%