Responsive Care® is the chemical industry’s world-class environmental, health, safety and security performance initiative. It’s our commitment to doing more, and doing better. Responsible Care companies are industry leaders, playing a vital part to ensure that the business of chemistry is safe, secure and sustainable.

- Responsible Care companies have reduced hazardous air pollutants by 44 percent since 2000.
- Responsible Care companies have reduced their process safety incidents and have reduced their occurrence by 48 percent since 2000.
- Responsible Care companies have a worker safety rate nearly five times better than the U.S. manufacturing sector as a whole, and almost three times better than the business of chemistry overall.
- Responsible Care companies have volunteered to track process safety incidents and have reduced their occurrence by 48 percent since 2000.
- Responsible Care companies have reduced their recordable injury and illness rates by 66 percent since 2000.
- Responsible Care companies have improved their energy efficiency by 19 percent since 1992.
- Responsible Care companies have reduced their greenhouse gas intensity by over 24 percent since 1992.
- Responsible Care companies have reduced distribution incidents by 64 percent since 2000.
- Responsible Care includes more than 100 partner companies, extending safe management of chemicals to leading transportation, storage and distribution companies in North America.
- Responsible Care is a global initiative, practiced today in 68 economies around the world.

All of the more than 250 companies taking part in Responsible Care in the United States undergo headquarters and facility audits to ensure they have a structure and system in place to verify performance.