

RESPONSIBLE CARE® BY THE NUMBERS

Responsible Care® is the chemical industry's world-class environmental, health, safety and security performance initiative. It's our commitment to doing more, and doing better. Responsible Care companies are industry leaders, playing a vital part to ensure that the business of chemistry is safe, secure and sustainable.



AUGUST 2019



RESPONSIBLE CARE IS A GLOBAL INITIATIVE, PRACTICED TODAY IN **68 ECONOMIES** AROUND THE WORLD

RESPONSIBLE CARE COMPANIES VOLUNTARILY TRACK PROCESS SAFETY INCIDENTS AND HAVE REDUCED THEIR OCCURRENCE BY

48 PERCENT SINCE 2000



RESPONSIBLE CARE INCLUDES MORE THAN **100 PARTNER COMPANIES**, EXTENDING SAFE MANAGEMENT OF CHEMICALS TO LEADING TRANSPORTATION, STORAGE AND DISTRIBUTION COMPANIES IN NORTH AMERICA

5X

RESPONSIBLE CARE COMPANIES HAVE A WORKER SAFETY RATE NEARLY

FIVE TIMES

BETTER THAN THE U.S. MANUFACTURING SECTOR AS A WHOLE, AND ALMOST **THREE TIMES BETTER**

THAN THE BUSINESS OF CHEMISTRY OVERALL



RESPONSIBLE CARE COMPANIES HAVE REDUCED RECORDABLE INJURY AND ILLNESS RATES BY

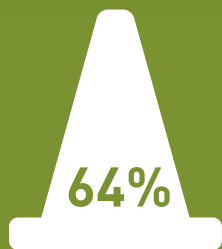
66 PERCENT SINCE 2000



RESPONSIBLE CARE COMPANIES HAVE REDUCED HAZARDOUS AIR POLLUTANTS BY **44 PERCENT SINCE 2000**

ACC MEMBER COMPANIES INVESTED **\$24 BILLION** TO FURTHER ENHANCE SECURITY AT THEIR FACILITIES SINCE SEPT. 11, 2001

RESPONSIBLE CARE COMPANIES HAVE IMPROVED THEIR ENERGY EFFICIENCY BY **19 PERCENT SINCE 1992**



SINCE 2000, RESPONSIBLE CARE COMPANIES HAVE DECREASED DISTRIBUTION INCIDENTS BY **64 PERCENT**

RESPONSIBLE CARE COMPANIES HAVE REDUCED THEIR GREENHOUSE GAS INTENSITY BY OVER **24 PERCENT SINCE 1992**



ALL OF THE MORE THAN **250 COMPANIES** TAKING PART IN RESPONSIBLE CARE IN THE UNITED STATES UNDERGO HEADQUARTERS AND FACILITY AUDITS TO ENSURE THEY HAVE A STRUCTURE AND SYSTEM IN PLACE TO **VERIFY PERFORMANCE**